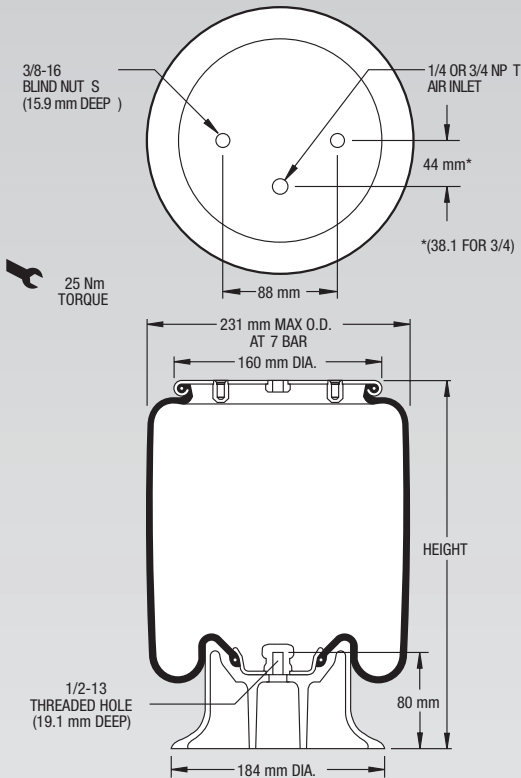


NOTE: All Assembly Order Numbers are for bead plate parts unless noted otherwise.

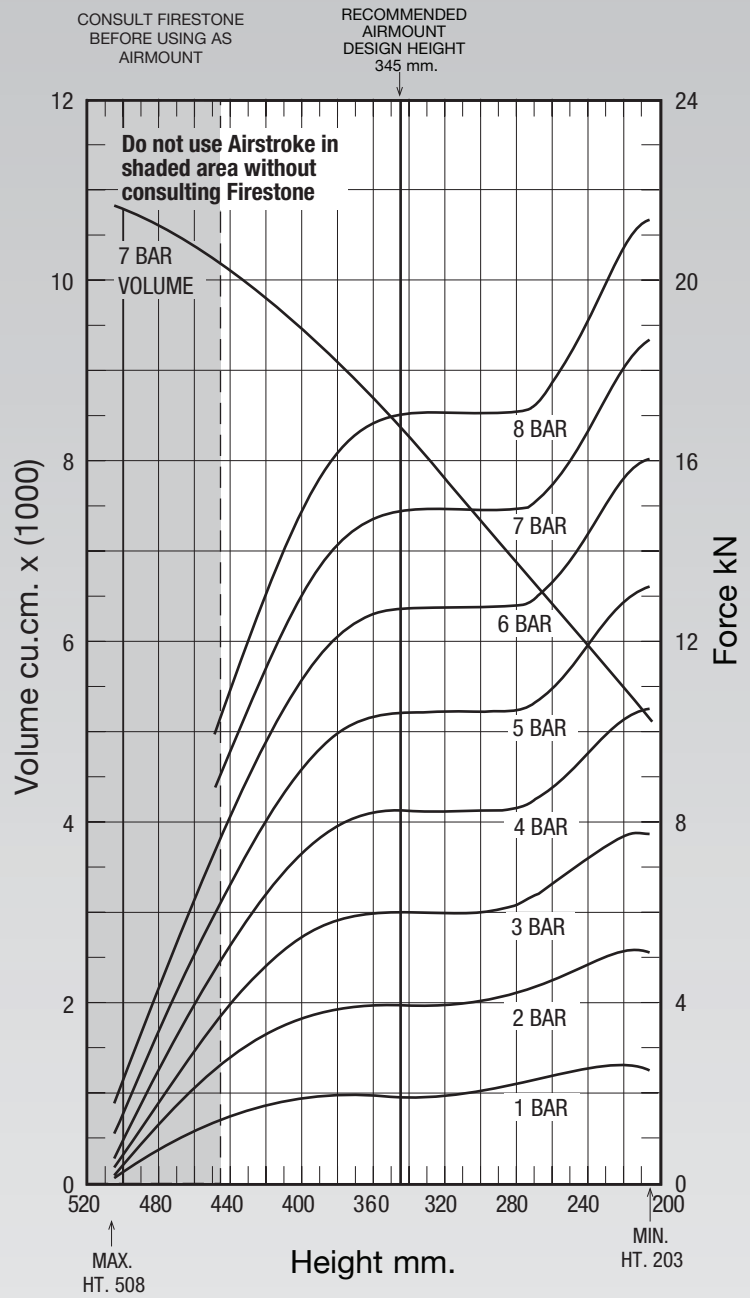
	Description	Assembly Order No.
Style	Blind nuts, 1/4 NPT	W01-358-5712
1T14C-7	Blind nuts, 3/4 NPT	W01-358-5708
Two Ply		
Bellows		
Assembly weight.....		3.17 kg.



NOTE: Bellows will not compress properly with less than .7 BAR internal pressure.

NOTE: A bead plate part is shown. This part is also available with a bead ring. Bolts are not included. See pages 8-10 for explanation.

Dynamic Characteristics at 345 mm Design Height (Required for Airmount isolator design only)			
Gauge Pressure (BAR)	Load (kN)	Spring Rate (kN/m)	Natural Frequency Hz
3	6.02	30	1.11
4	8.27	39	1.09
5	10.44	48	1.07
6	12.79	59	1.07
7	14.92	68	1.06



See page 12 for instructions on how to use chart.

Force Table (Use for Airstroke™ actuator design)							
Assembly Height (mm)	Volume @ 7 BAR (cu cm)	EFF Area @ 7 BAR (cm sq)	kN Force				
			@ 3 BAR	@ 4 BAR	@ 5 BAR	@ 6 BAR	@ 7 BAR
440	10160	134	3.90	5.17	6.54	8.02	9.37
400	9509	184	5.43	7.25	9.11	11.07	12.87
360	8729	210	6.00	8.20	10.34	12.63	14.72
320	7832	213	6.02	8.27	10.44	12.79	14.93
280	6898	213	6.17	8.30	10.46	12.79	14.93
240	5973	238	7.15	9.49	11.85	14.33	16.65